

S-5!TM Unprecedented Innovation Unmatched Quality Unbelievable Price

Installation Instructions

S-5!TM Warning! Please use these products responsibly! Has the installation of VersaBracketTM been properly spaced and configured and the proper screws selected for your specific roof application? If not, see our Calculator and Load Table at www.S-5.com or ask your distributor.

Notice to S-5!TM users: specific layout and assembly schematics for S-5!TM products are the responsibility of the user or project designer. Due to the many variables involved with specific panel products, climates, snow melt phenomena and job particulars, **the manufacturer cannot and does not express any opinions as to the suitability of any S-5!TM assembly for any specific application and assumes no liability with respect thereto.** S-5!TM clamps are tested for ultimate holding strength on various seam types and materials. This information is available from the S-5!TM website: www.S-5.com. This document is an installation guide only and the photographs and drawings herein are for the purpose of illustrating installation tools and techniques, not system designs.

Tools Needed

- Electric Screwgun
- Rag

VersaBracketTM should be placed in the flat of the panel, between the ribs, and must be mounted directly over and into the supporting structure of the roof, i.e. wood decking, wood or steel purlins or trusses, NEVER into the metal roofing material alone.

To ensure brackets are installed in a straight line, install a single VersaBracketTM on each end of the roof at a measured, consistent distance from the bottom edge of the roof. Tie a string tautly between the two brackets. Mount the remaining VersaBracketsTM along the string line.

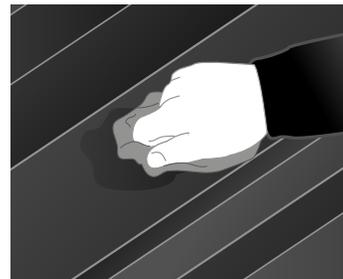
To install VersaBracketTM:

- 1) Determine the location of the supporting structure of the roof. When using only two hole locations, always use the two up-slope holes.
- 2) The only surface preparation necessary is to simply wipe away excess oil and debris.
- 3) Peel the release paper from the base, align and apply to roof surface.
- 4) Secure the VersaBracketTM directly into the supporting structure of the roof by drilling screws into the pre-punched holes directly into the supporting structure of the roof (3 holes are provided for convenience and versatility). Consult the S-5!TM Load Table for more information.

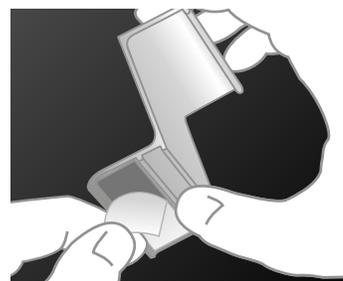
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Attach almost anything to standing seam metal roofs
without piercing the panel!

1



2



3



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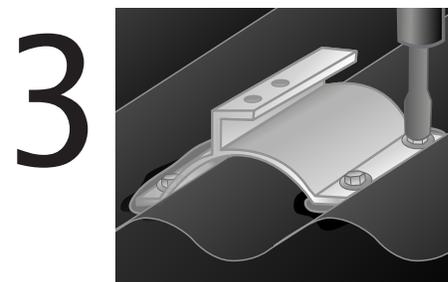
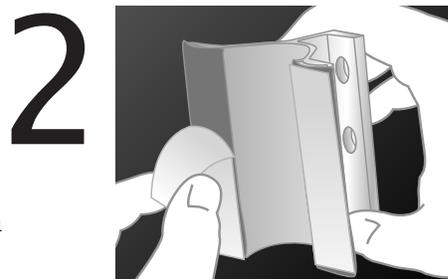
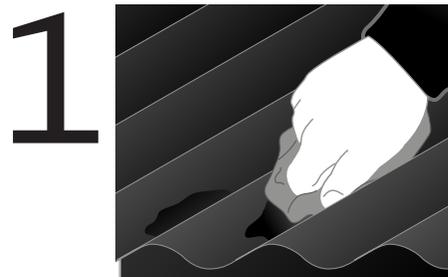
CorruBracketTM must be mounted directly over and into the supporting structure of the roof, i.e. wood decking, wood or steel purlins or trusses, NEVER into the metal roofing material alone.

To ensure brackets are installed in a straight line, install a single CorruBracketTM on each end of the roof at a measured, consistent distance from the bottom edge of the roof. Use a string line between the two brackets. Mount the remaining CorruBracketTM along the string line, directly into the supporting structure of the roof.

To install CorruBracketTM:

- 1) Determine the location of the supporting structure of the roof. When possible, secure the CorruBracketTM using all hole locations; when not possible, always use the two up-slope hole locations.
- 2) The only surface preparation necessary is to simply wipe away excess oil and debris.
- 3) Peel the release paper from both bases, align and apply to the clean area.
- 4) Secure the CorruBracketTM directly into the supporting structure of the roof, by drilling appropriate screws into the pre-punched holes and into the supporting structure, alternating from side to side while tightening.

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